



JOHN M. BROWNING

Born in 1855, John M. Browning was an American who dedicated his life to creating firearms of exceptional quality and revolutionary construction.

It is Belgium however, that is home to his most lasting legacy.

Manufactured by the Fabrique Nationale d'Herstal in 1925, the B25 was the world's first over and under shotgun.

It was the result of creative genius combined with over 400 years of manufacturing expertise.

Often copied, the B25 has never been bettered, and remains an icon for shooting experts everywhere.

John M. Browning was a tireless innovator and a legend in the truest sense, so it's befitting that his name should grace a range of exquisitely crafted hunting and sporting guns.

The John M. Browning Collection is the very best of what we do.

John M. Browning.





THIS IS ONE OF THE BEST GAME GUNS IN THE WORLD. QUESTION IS, HOW GOOD ARE YOU?

Dylan Williams knows his guns.

Founder and chief instructor at the Royal Berkshire Shooting School for the last 25 years, he's probably handled every make of shotgun you could care to mention.

So when he says the Browning B25 is one of the best, you can take that as a reliable endorsement.

But then the B25 has always appealed to a different kind of shooting elite – the knowledgeable rather than the conventional.

For us, that's the most exclusive club in the world.

Now, with the introduction of the B15, we look forward to welcoming new members. Benefits include superb balance, proven reliability and supreme craftsmanship, as well as the legendary B25 locking system.

And as Dylan points out, when you've got that, the rest is up to you.







HAMMER EJECTOF

For positive, powerful and regular action



The large hinge pin makes it extremely rigid and sturdy for exceptional opening and closing of the action



GREATER BECAUSE OF ITS PARTS

The B25 represents everything we know about making guns.

Engraving, wood selection and finish are important, but precision is the true measure of a handmade shotgun.

And tolerance is how we measure precision.

The more minimal the tolerance, the better the fit between the barrels and the mechanism, and between the iron and the wood.

Our gunsmiths ensure that each adjustment is accurate to 1/1000mm. This is impossible to achieve with industrially produced versions, where the tolerances must be greater to compensate for the imperfections present in machine-made construction.

And as you can see, the heart of the B25 is the mechanism itself, John M. Browning's masterpiece.

The result is a refined and beautifully balanced, fully bespoke shotgun.





6 B25 SPECIAL FLOWERS

PERSONALISATION, A WORLD OF POSSIBILITIES

Every B25 is unique, due to its handmade construction

The barrel is made to fit faultlessly with the shooting mechanism and the woodwork is crafted to slot precisely together with the metalwork.

But that's just the beginning of what's possible to make each gun as individual as its owner.

The B25 is made to fit the shooter's morphology perfectly. This means he or she can shoulder it repeatedly, without having to readjust its position. Speed of firing is therefore increased.

We go into the smallest detail, including thicknesses, lengths and grip – everything in fact, that makes it feel like a natural extension of the shooter's body.

There are four enhancement grades to choose from each with different specifications for wood grade, checkering, butt plate and engraving.*

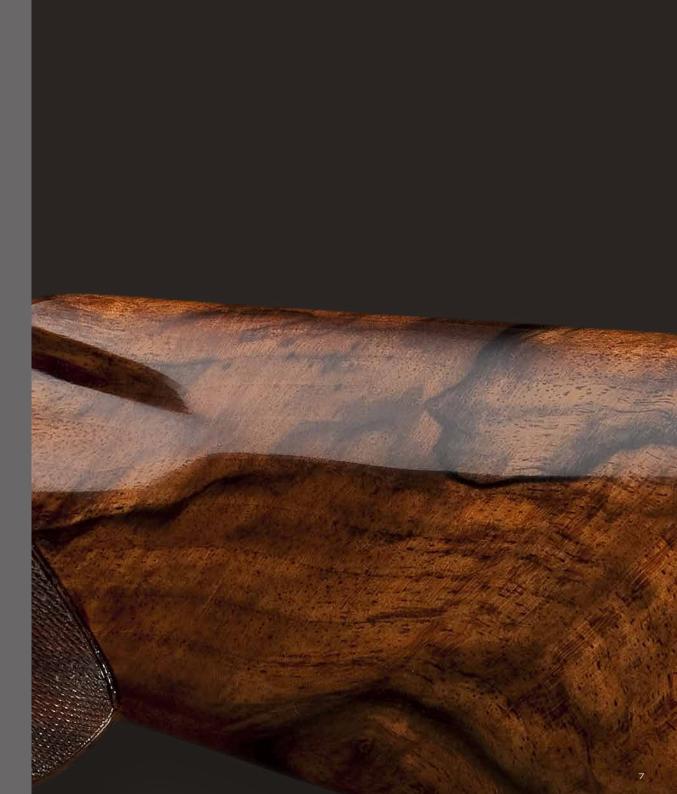
You can select from 6 different styles of stocks, as well as the wood finish you require. A 1-piece or 3-piece fore-end is another aesthetic option to consider.

For full specifications of barrel lengths and calibres please see pages 22 & 23.

*A limited number of engraving patterns are shown her.

To see more or to order a bespoke engraving, please visi

www.imbrowningcollection.com





90 years in the making

THE BARRELS

A B25 begins life in the barrel workshop

It starts with the choice of quality steel, which at this stage is in the form of solid bars that are successively hot-forged to increase their strength. They are drilled and hammered at the choke.

Each pair of B25 barrels is silver brazed together for outstanding durability and the side and top ribs are then tin soldered on.

Next, the chambers are bored and the chokes reamed, before the inside of the barrels are polished to ensure a consistently even spread of shot.

This is followed by 'striking off', the process through which the 'garnisseur' removes all braze and tin residue, leaving the line of the barrels faultless.











90 years in the making

FITTING THE BARRELS

Now comes the ancient and ingenious process of lampblacking.

By using the carbon generated by the flame of an oil lamp (one thousandth of a millimetre thick), the gunsmith can see where there has been friction between the barrels, action frame and fore end iron. He then makes any necessary adjustments until it is perfect.

At this point the breach closing is so smooth and firm that it has its own distinctly audible characteristic, a fabulous click with perfect resonance. This is the famous 'Browning sound'.

Finally, the barrels undergo a thorough polishing before being 'rusted' and brushed repeatedly, until they take on the characteristic crowblack colour of the finished piece.











THE CONTRE PLATINE

The B25 is widely regarded as the king of superposed shotguns and its hand engraved side-plates are often thought of as its crowning glory.

There are four grades of enhancements for the B25, of which the Contre-Platine is the best there is. It is the only grade that includes side-plates as an option.

The engraving is superb, and shown here is a small sample of the wide choice available.

The wood is of the highest quality, while the checkering is lavishly intricate and generously applied, even on the concealed butt plate.

Teardrops have the effect of visually elongating the side-plated action and streamlining the overall profile of the gun.

The 3-piece fore end is another example of the stocker's art. Two plates of wood are seamlessly fitted to the barrels and held in position by three screws passing through the side ribs, with the ejector system fitted inside. Only the bottom piece moves in order to disassemble the barrels.

All Contre-Platine B25s are delivered with a finely tooled leather case.















90 years in the making

THE ENGRAVING

Time is the essence of this most delicate of processes

For example, it takes 15 years to become a Herstal master engraver, and an engraving can take up to 500 hours to complete.

But then again, this is a local tradition that has been in existence since the 16th Century, when Liege engravers were first appointed to the French Court.

The technique remains the same.

With deftness of touch, the engraver outlines a rough sketch in fine lines on the polished steel with a dry point needle.

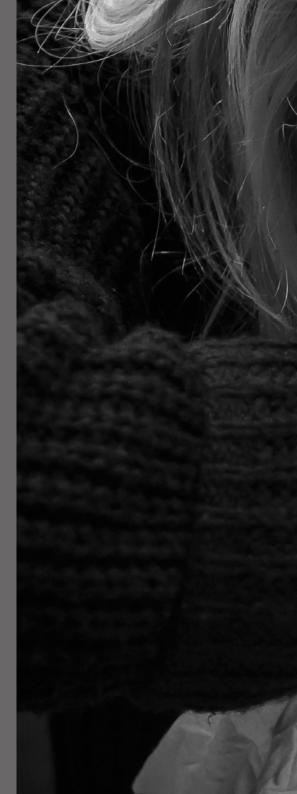
Then, using handmade chisels and hammers,
an elegant motif, scene or pattern emerges in exquisite,
complex detail.

Almost anything is possible, including the inlaying of precious metals like pure gold, green gold, yellow gold, silver or copper for a spectacular finish.

Each action frame is house marked to confirm its authenticity while the engraving is signed by the artiswho created it.

And that confirms supreme talent, patiently applied.

















THE GRADE D

The B25 Grade D boasts an impressive array of enhancements for discerning shooters.

As you would expect with the best super-posed shotgun in the world, the standard of craftsmanship throughout is superb.

The frame has been hand chiseled, filed and shaped by a Herstal master gunsmith to ensure the smoothest action, while the best quality wood has been sourced to balance elegance with hardiness.

The one-piece fore end is tulip shaped. On the stock, teardrops have the effect of making the action frame appear longer and more refined. The checkering is elaborate and exact.

You can choose your engraving from the D4G,
D5G or the Special Autumn models, but as with almost
every feature, it's also possible to upgrade to suit your
taste. The B25 Grade D is delivered
with a Heritage case.

90 years in the making

THE WOOD

This is where nature lends a hand.

The root or first fork of Turkish walnut is used, not only for its magnificent grain but also for its strength and suppleness.

Sustainably grown stocks are uprooted, rather than cut down, then squared off into blocks and carefully dried to avoid twisting or cracking.

Through a similar process to the lampblacking of the barrels, the gunsmith paints a red dye on to the action frame, which he then locks onto the stock.

Using tools made by himself, he adjusts the parts for a perfect fit.

After the fitting, the stock and fore end are reshaped to their final form, while the measurements are corrected to the wood edges, plate and handle.

At this point the checkerer brings his unique skills and tools to the process. With an artist's eye and a master craftsman's touch, he adds millimetre-perfect pattern and subtle texture to the form.

The final finish is arrived at by repeated polishing and rubbing with grain filler, before the wood is waterproofed by linseed saturation.









THE GRADE B & GRADE C

There is a B25 for all tastes.

The B and C grades are made for those who hold that less is always more, and that owning the best super-posed shotgun in the world is beauty enough.

As always, the build quality is superb. And though the emphasis is on function rather than decoration, there is still plenty of detail on offer.

The C grade includes quality woodworking, checkering, teardrops, 1-piece fore end, black Browning butt plate and a Heritage case. Choose your engraving from the C2G, C3 or Diana models*.

The B grade is the purist's preference, the 'naked' B25. It's all about the mechanics, tolerances and materials.

But it still makes some concessions to form.
Engraving can be chosen from the B2G, B7 Evolution or Sporter New Generation models. Each comes with B grade woodworking and checkering, a 1-piece fore end, Browning butt plate and a Heritage case.

Simply, the best there is

*A small selection of examples is shown here. To see the full range please visit www.jmbrowningcollection.com

	12	12M	16	20	20M	28
BOX-LOCK OR SIDE PLATE	1	1	1	1	1	1
DOUBLE TRIGGER	1	/	1	1	1	1
DISCONNECTABLE EJECTORS	/	/	0	0	0	0
BARREL LENGTH						
71cm/28''		/	.	√	/	
76cm/30''	√ *		1	1	✓	1
81cm/32''	√ *	√ *	0	0	0	0
VENTILATED SIDE RIBS*	· · · · · · · · ·					
CHROMED (OPTION)	/	/	/	/	/	1
omones to non			.	.		
CHOKES						
FIXED (CYL-1/4-1/2-3/4-FULL)		√	1	√	✓	1
INVECTOR DS™ STEEL SHOT PROOFED	0	1	0	0	0	0

TOP RIB (MM)	6-4	6	8	11-7	12	16
12, 12M: 71cm/28"	1	✓	1	0	0	0
12, 12M: 76cm/30"	1	1	1	1	1	1
12, 12M: 81cm/32"	0	0	0	1	1	1
I2M INVECTOR DS™: 71cm/28"	0	✓	0	0	0	0
I2M INVECTOR DS™: 76cm/30"	0	✓	0	1	0	0
l6: 7lсм/28"	1	✓	0	0	0	0
16: 76см/30"	1	✓	0	0	0	0
20,20M: 7ICM/28"	1	✓	0	0	0	0
20,20M: 76cm/30"	1	1	0	0	0	0
28: 7lcm/ 28"	1	1	0	0	0	0
28: 76см/30"	1	✓	0	0	0	0

✓ = AVAILABLE

O = UNAVAILABLE

ALL B25 GUNS ARE AVAILABLE IN BOTH SPORTING AND HUNTING FINISH. FOR DETAILS PLEASE VISIT THE WEBSITE WWW.JMBROWNINGCOLLECTION.COM

	12	12M	16	20	20M	28
STOCK						
PISTOL	✓	✓	✓	✓	1	✓
PISTOL + METAL CAP	✓	1	✓	✓	1	✓
PRINCE OF WALES	/	✓	✓	✓	1	1
ROUNDED PISTOL GRIP	1	✓	✓	✓	1	1
STRAIGHT	✓	✓	✓	✓	1	1
SWAN NECK	✓	✓	✓	1	✓	✓
FORE END					. .	
TULIP	✓	✓	✓	√	1	1
TULIP 3 PCS	/	1	√	✓	√	✓
TULIP 3 PCS	✓					•••••
TULIP 3 PCS GAME SEMI-BEAVER TAIL	/	1	√	✓	√	✓
TULIP 3 PCS GAME	\ \ \ \	<i>s</i>	√ √	✓ ✓	√ √	✓ ✓
TULIP 3 PCS GAME SEMI-BEAVER TAIL BEAVER TAIL 3 PCS BUTT STOCK STANDARD BLACK	\ \ \ \	√ √ √	√ √ ○	/	√ ✓	✓ ✓
TULIP 3 PCS GAME SEMI-BEAVER TAIL BEAVER TAIL 3 PCS BUTT STOCK	\ \ \ \	\ \ \ \	/00	✓✓OO	/00	✓✓○○

DECELERATOR

	12	12M	16	20	20M	28	
UPGRADED WOOD	✓	1	1	1	✓	1	
	• • • • • • • • • • • • • • • • • • • •	•		• • • • • • • • • • • • • • • • • • • •			
TEARS	1	1	1	1	1	1	
PAIR	1	1	1	1	1	1	
GOLD OVAL WITH INITIALS	1	/	1	1	1	V	
SECOND SET OF BARRELS	1	1	1	1	/	1	







HANDMADE BY EXPERTS FOR EXPERTS

Without John M. Browning's genius or the manufacturing knowhow of the Fabrique National d'Herstal, there would be no B25.

Happily, the two found each other and the rest is history.

The gunsmiths of Herstal still make the B25 entirely by hand, using the same time honoured methods Browning would have recognised, with every barrel maker, engraver, stock maker, polisher, checkerer and finisher taking at least 10 years to train.

But there has always been another, equally important, reason behind the B25's good reputation: the shooting experts.

Today's advocates include John Robinson, chief coach to the England Commonwealth Games shooting team.

"With the B25 you have perfect balance and absolute reliability. Because Browning have removed the variables, taking the shot feels natural and more instinctive."

Browning himself couldn't have expressed his goal better.



Introducing the B15

THE NEXT GREAT JOHN M. BROWNING SHOTGUN

Unveiled in 2015, the B15 Beauchamp is the latest addition to the John M. Browning Collection.

This is the shotgun that Browning aficionados have been waiting for. Ninety years, in fact, since the B25's groundbreaking debut.

Like its eminent forerunner, the B15 has been developed and perfected by the world-renowned gunsmiths of the Fabrique Nationale de Herstal.

That means you can expect balance and reliability. You can also expect precision engineering and the finest of aesthetic finishes.

The B15 is available in 4 grades with a choice of exceptional engravings and wood quality. Butt plates and fore end style are also included.

But at its heart is the locking system and all the technical features of the legendary B25, as well as the new and innovative elements listed here.

That speaks volumes to those who truly know their shotguns.

Those who appreciate style, but prize function.



INVECTOR DS[™] CHOKES

The new Invector DS[™] Chokes provide unrivalled performance by providing an optimal length of 80mm, an exclusive internal shape and a patented gas seal segment.



BACK-BORED[™] VECTOR PRO[™] BARRELS

The principle of the Back-Bored[™] barrel is to improve the diameter of the bore of the barrel and to extend the forcing cone, giving increased speed and improved pellet penetration, improved pellet grouping and reduced recoil.

LOW ACTION FRAME

The low profile frame enables faster aiming and therefore more instinctive shooting. The frame's inline recoil reduces muzzle flip and provides a more comfortable shooting position, making it highly manoeuvrable and effective when shooting.

NEW HIGH-PERFORMANCE MECHANICAL

TRIGGER SYSTEM

The new firing system is shorter, faster and lighter, giving more control over your shooting. Browning's innovative mechanical firing system provides great ease of use, guaranteeing that a second shot can be fired whatever the circumstance.





FOR THE FULL SPECIFICATIONS PLEASE VISIT WWW.JMBROWNINGCOLLECTION.COM







The handmade CCS range of rifles

ELEGANCE IN EXCELCIS

Available in both sideplate and box lock finishes, and in different calibres, the CCS high-precision double rifle is the hunter's firearm par excellence.

It's a handsome beast that's ideal for running game.

The barrel convergence system is the best there is, made from steel and welded with brass.

This allows a different point of aim for both shots to fall together, whether you're shooting with a scope or open sight.

The overall build quality is solid, ensuring a lifetime of faithful service.

Surgical accuracy in the fitting gives the moving parts a remarkable fluidity during the different mechanical phases. For example, the single-stage trigger cocks the hammer for the second barrel with the recoil of the first shot.

But perhaps the most remarkable thing about the CCS rifle is its striking similarity to the legendary B25. In fact, the barrels are designed to be interchangeable, so the finest hunting rifle can become a superb shotgun and vice versa.

This is elegance, born of purpose







The handmade CCS range of rifles

PERSONALISATION

Flexibility also applies to personalisation.

The CCS range of rifles comes in 4 different grades of enhancement with options for wood quality, checkering, tear drops, butt plate, forearm and engraving.*

As with the B25, every CCS rifle is made to fit its owner's body perfectly.

The smallest details make the biggest differences.

We fine-tune thicknesses, lengths and grip –
everything in fact, that makes the firearm a natural
extension of the shooter's body.

Shouldering it perfectly, without having to
readjust its position, optimizes the speed of
taking the second shot.

Calibres include 270W, 30.06, 30R Blaser, 7X65R, 8X57IRS, 9.3X74R, 9.3X62 and 375HH.

*Shown here are some examples of engraving, but for full details please visit www.jmbrowningcollection.com

HANDMADE CCS IN BELGIUM





Fabrique Nationale d'Herstal

QUALITY CONTROL

Compromise is not a concept that John M. Browning would have been familiar with.

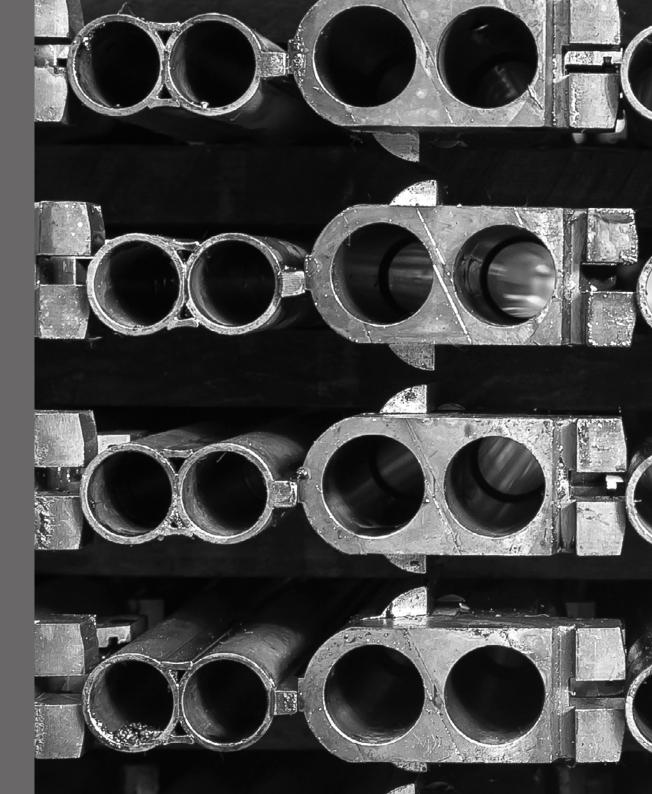
Today the C word is still unacceptable to the gunsmiths of Herstal, who make no concessions when it comes

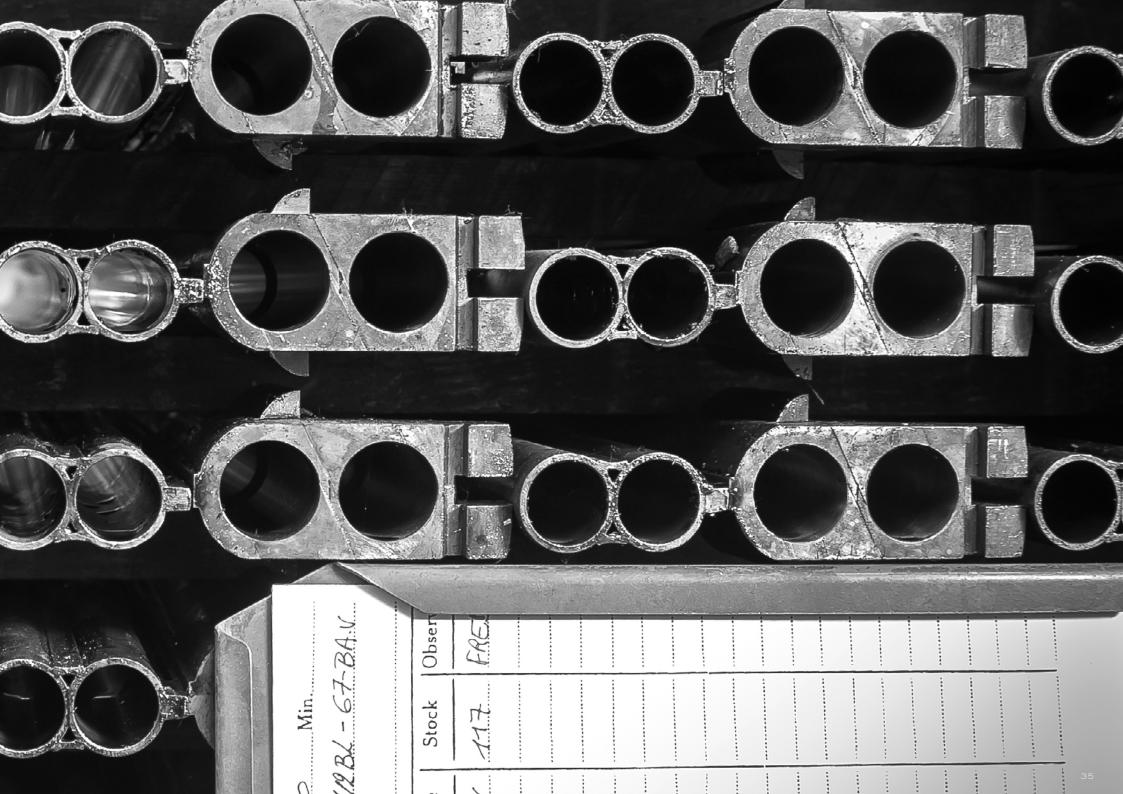
But every detail during the process is also thoroughly checked by Browning's Chief Quality Inspector, an expert with over 35 years experience.

Thus, the mechanics, feel and aesthetic of each prior to shipping.

which includes one very important thing. He listens for the characteristic sound you will hear every time you open or close your gun.

a gun from the John M. Browning Collection.







HI-P PISTOL FN 125TH ANNIVERSARY



HI-P PISTOL RENAISSANCE SILVER

The Browning Hi Power Pistol 9mm

PERHAPS THE GREATEST PISTOL DESIGN OF ALL TIME

A custom Hi Power Pistol is a thing of beauty, both inside and out.

Built from solid steel, the frame and slide keep recoil light and manageable for accurate firing, even at rapid rate.

The feeling of balance in the hand is impeccable, regardless of left or right hand preference, and you'll find a large, ambidextrous manual safety catch conveniently located on the frame just above the grip.

The capacity is flexible too, with an option of 13 or 10 rounds, depending on individual country legislation.

The genius of the world's greatest gun maker is complemented by the artistry of Herstal's engravers, and there's a wealth of designs and finishes to choose from.

With the Custom Hi Power 9mm pistol, form always follows function. And that's what makes great design timeless.

HAND FINISHED HI-P IN BELGIUM

